

# PLASS ADDITIVE

## DESCRIPTION AND PROPERTIES

- The additive PLASS ADDITIVE has been developed to guarantee the direct application of Disolac topcoats on plastics, ensuring maximum adhesion.
- Depending on the type of plastic, the amount of PLASS ADDITIVE to be added to the color may vary.

## CHARACTERISTICS OF PLASS ADDITIVE

<b>Specific weight</b>	0.9 kg/l at 20°C
<b>Solids content</b>	16-18 % (weight)

## SUBSTRATE AND SURFACE PREPARATION

	CLEANING	SANDING	FINAL CLEANING
Polypropylene (PP)	DIS226	Gova Duo Fine	DIS226
ABS	DIS226	--	--
PVC	DIS226	Gova Duo Fine	DIS226
Polycarbonate (PC)	DIS226	--	--
PET	DIS226	--	--

*For other types of support, please contact our Technical Service Department.*

## MIXING RATIO OF DISOLAC TO DISOLAC MIXTURE

- Add the recommended amount over the mixture (binder + pigmented base).
- Add the additive to the mixture just before application.
- Stir the mixture until complete homogenization.

	PP	ABS	PVC	PC	PET
PUR 800	5%	5%	5%	5%	5%
PUR 840	5%	0%*	0%*	5%	5%
PUR 844	5%	0%*	0%*	5%	5%
PRO 84X	5%	5%	5%	5%	5%
ACRY-PUR 902	5%	Non-adhesion	5%	5%	5%
ACRY-PUR 901	5%	10%	5%	5%	5%
ACRY-PUR 940	5%	5%	5%	5%	5%
SINT 700	5%	5%	5%	5%	5%
SINT 742	5%	5%	5%	5%	5%

*\* On these plastic substrates, the products show adhesion without the need of the additive.*

## REMARKS

- Additive of easy incorporation.

## SAFETY

- Refer to the product label.
- For more information, please refer to the safety data sheet.
- Comply with occupational health and safety and waste disposal directives.

## STORAGE

- Keep in a cool and ventilated place avoiding exposure to direct sunlight.
- Store between +5°C and +50°C.

## SHELF LIFE

- One year in original unopened packaging.

*These products are for professional use only. The Safety Data Sheet should be consulted before use and the precautionary warnings on the product packaging should be observed. Their correct use, according to their purpose and respecting their technical and safety data, provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U. declines any responsibility due to the incorrect use of any product.*

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