



VETRORESINA

POLYESTER - FIBREGLASS

B5

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DEFINITION

Liquid polyester resin for application with fibreglass. Suited for the repair and reinforcement of damaged metal surfaces and reinforced plastics.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester	
Colour:	Transparent yellow	
Specific weight:	1,1 kg/l at 20°C	
VOC:	38 g/l	Mixing Application

AUXILIARY PRODUCTS




Hardener PBO

SUITABLE SURFACES

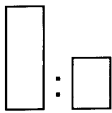


It may be applied on steel or polyester.
When maximum protection is required apply on epoxy primer.
Do not apply on thermoplastic finishes and wash primers.

SURFACE PREPARATION







- 1 - Identify surface.
- 2 - Process:

PROCESS			Steel	Polyester UP-GFK
	P80		✓	✓
	DA93		✓	✓

1 – APPLICATION

	 WEIGHT	 100	
10°C	100:2	19'	30'
20°C		13'	20'
30°C		6'	15'

2 – SANDING

	 TIME		
INITIAL	5 min	REVOLUTIONS	800 rpm
			P80
FINAL	 DISTANCE	 ORBIT	
	80 cm		
	 MAX. T		
	80°C	7– 5 mm	P150

REMARKS

Do not add more hardener than specified. Mix thoroughly.
It must be isolated before applying finish coating.
Polyester putties will not harden at temperatures under +5°C.

EQUIPMENT CLEANING

Clean the equipment with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet.
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.

ROBERLO SA declines any responsibility due to an incorrect use of the product.

SUGGESTION:

To reduce the clogging of the sandpaper before sanding, clean the surface using a wet cloth to eliminate the tack.