



# ISOFILLER 1K

**C23**VERSION: 160330  
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## ANTI-CORROSIVE PRIMER/ETCH PRIMER

### DEFINITION



1k Anti-corrosive Primer/Etch primer for car refinishing that stands out for its excellent adhesion on many substrates. It offers fast drying, has anti-corrosive properties and can be used as a primer surfacer as well as an adhesion promoter.

### PHYSICAL CHARACTERISTICS


**Nature:** Vinyllic  
**Colour:** Grey  
**Specific weight:** 1,05 kg/l at 20°C

	<i>Anticorrosive and Primer Surfacer</i>	<i>Adhesion Promoter</i>	
	100:10	100:50	
<b>Dry film thickness:</b>	60 microns	20 microns	Two coats
<b>VOC:</b>	688 g/l	745 g/l	Ready to use 2004/42/EC - IIB(c3)(780)








### SURFACE PREPARATION

PROCESS		Steel	Aluminium	Galvanised	Cataphoresis	Putty	Paint OEM
	P150-240	✓	✓	✓	✓	✓	✓
	DA93	✓	✓	✓	✓	✓	✓





### MIXING RATIO

<i>Isofiller 1k</i>	
<b>SO72</b>	100:10-50 volume









### APPLICATION METHOD

	 mm	 bar	 cm		
	1,5-1,7	3-3,5	15-20	2 coats	5' 20°C
 HVLP		2	10		

## DRYING TIMES

			
20°C	10'	45'	45'

## SANDING

							
INITIAL		P360	P360	INITIAL		P800	P800
FINAL		P400	P400	FINAL		P1000	P1000

## REMARKS

It must be sanded before recoating.  
Recoatable with 2k finishes and primers. It can't be recoated with basecoat finishes.

## EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet.  
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.