

ISOFILLER 1K

C23

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ANTI-CORROSIVE PRIMER/ETCH PRIMER

DEFINITION

1k Anti-corrosive Primer/Etch primer for car refinishing that stands out for its excellent adhesion on many substrates. It offers fast drying, has anti-corrosive properties and can be used as a primer surfacer as well as an adhesion promoter.

PHYSICAL CHARACTERISTICS

Nature: Vinylic Colour: Grey

Specific weight: 1,05 kg/l at 20°C

	Anticorrosive and Primer Surfacer	Adhesion Promoter	
A + C	100:10	100:50	
Dry film thickness:	60 microns	20 microns	
VOC:	688 g/l	745 g/l	

Two coats
Ready to use 2004/42/EC - IIB(c3)(780)

SURFACE PREPARATION

PROCESS	_	7	Steel	Aluminium	Galvanised	Cataphoresis	Putty	Paint OEM
	P150-240		1	√	√	7	4	7
	DA93		1	1	1	1	1	1

MIXING RATIO

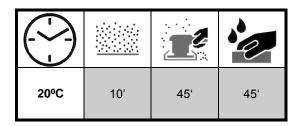
APPLICATION METHOD

Isofiller 1k	A + C
SO72	100:10-50 volume

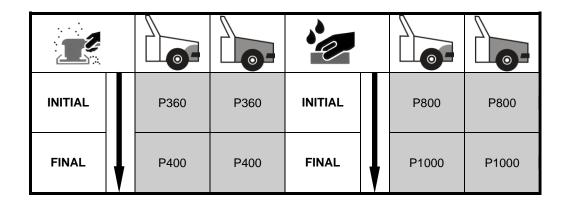
	mm mm	bar	cm		<u>/</u> †/†/
≯ II(€	1,5-1,7	3-3,5	15-20	2 coats	5' 20°C
≯JI		2	10		

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DRYING TIMES



SANDING



REMARKS

It must be sanded before recoating.

Recoatable with 2k finishes and primers. It can't be recoated with basecoat finishes.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between $+5^{\circ}$ C and $+30^{\circ}$ C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.