



# AIRCOLOR EXTRAFILLER

**H23**VERSION: 130325  
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## PRIMER 1K

### DEFINITION

**AIRCOLOR EXTRA FILLER** is a 1K nitrocellulosic filler with high filling properties and coverage. It can be applied either for spot repairs or refinishing parts. Most suitable to level scratches and small irregularities in sanded surfaces. Very good adhesion on steel, zinc coated steel, aluminium, polyester putty and many kinds of plastics. Very smooth finishing, can be used as a wet-on-wet (coatable in approx 15 minutes) and easy to sand.



Re-sprayable with 1K and 2K top coats and water- and solvent-based base-coats. Do not overcoat with polyester products.

The product has a variable nozzle that allows the direction of application to be adjusted by the output nozzle (horizontal/vertical) as well as the concentration of the application by the rear regulator (allowing a wider or narrower application fan).

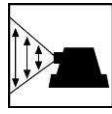

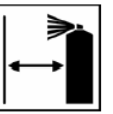

### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Nitrocellulosic acrylic		
<b>Colour:</b>	Light grey, dark grey		
<b>Specific weight:</b>	0,8 kg/l at 20°C		
<b>Propellant:</b>	GLP		
<b>Aerosol pressure:</b>	4 bar at 20°C		
<b>Dry film thickness:</b>	10-20 microns	2-3 coats	
<b>Yield:</b>	1,25-1,75 m <sup>2</sup> /spray		
<b>Temperature resistance:</b>	to 110°C		
<b>VOC:</b>	<730 g/l	Application 2004/42/EC - IIB (e)(840)(730)	




### SURFACE PREPARATION

PROCESS		Steel	Aluminium	Galvanized	Paint OEM
	P360	✓	✓	✓	✓
	DA93	✓	✓	✓	✓

### APPLICATION METHOD

			
Variable nozzle	2'	15-20 cm	2-3 thin coats

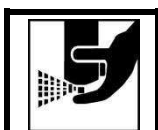
### DRYING TIMES

		
20°C	60'	15'

### REMARKS

Remove all rust, sand and clean. Shake the aerosol before use for 2 minutes after hearing the steel mixing balls move. Carry out test spray. Check the colour.  
Wet-on-wet coatable after approx 15 minutes.

### EQUIPMENT CLEANING



*After use, turn  
can upside  
down and  
spray for  
several  
seconds*

### SAFETY

Follow instructions on the product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

### STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +10°C and +25°C with relative air humidity of maximum 60%.

### GUARANTEE

One year in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.