

# EPO 600-G

#### **DEFINITION**

Gloss finish 2K epoxy paint with great chemical resistance, making it suitable for industrial applications with this need.

➤ The mixing ratio of the Base/Binder is 30/70 in Weight.

### PHYSICAL CHARACTERISTICS OF THE PAINT

Nature: 2K epoxy

**Appearance:** Glossy (Gloss: >95% at 60°, >90% at 20°)

**Specific weight:** 1,2-1,5 kg/l at 20°C **Solid content:** 75-86 % Weight

Solids by volume (binder):  $80 \pm 2 \%$ 

Solids by volume (ready to use):  $62 \pm 2 \%$  E-6105

**VOC ready to use:** < 500 g/l - 2004/42/EC - IIA(j)(500)

**Dry film thickness:** 60 microns (2 coats)

Theorical yield: 13-14 m<sup>2</sup>/l

# SUBSTRATE AND PREPARATION

New substrates: Apply over metallic sanded and degreased surfaces, or over vinyl, epoxy or

polyurethane primers.

Old paints: Degrease and sand (Orbit P360/P400)

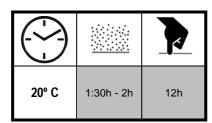
## **MIXING RATIO AND APPLICATION METHOD**

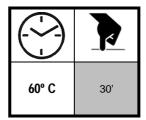
EPO 600-G: Hardener E-6105 Thinner PU74 normal	A В С		S S		Ø	bar		<u>}</u> †}†}
<b>▶1</b> 1 Aerographic	100:50:10-15 volume	2:1+10-15%	20"-23" F/4 20°C	4h	1,2-1,5	2-3	2	10' 20°C



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### **DRYING TIMES**





Maximum physical-chemical resistance is obtained after drying at room temperature for 15 days.

#### **REMARKS**

Recommended to be used in ventilated spray booth at 20°C.

### **EQUIPMENT CLEANING**

Use a cleaning thinner before the pot life has expired.

#### SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## SHELF LIFE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.