

# **SINT 740-G**

#### **DEFINITION**

1K ester-epoxy paint. Anticorrosive glossy finish, with good chemical resistance and direct adhesion to metals, especially iron/steel and galvanised.

The product must be applied in installations that comply with Directive 1999/13/EC.

➤ The mixing ratio of the Base/Binder is 20/80 in Weight.

#### PHYSICAL CHARACTERISTICS OF THE PAINT

Nature: Ester-epoxy

**Appearance:** Glossy (Gloss: >90% at 60°, 85-90% at 20°)

**Specific weight:** 1,1-1,3 kg/l at 20°C **Solid content:** 56-63 % Weight

Solids by volume (binder):  $49 \pm 2 \%$ Solids by volume (ready to use):  $35 \pm 2 \%$ 

**Dry film thickness:** 45-55 microns (2 coats)

Theorical yield: 9-11 m<sup>2</sup>/l

#### SUBSTRATE AND PREPARATION

**New substrates:** Apply over sanded steel, galvanised or aluminium surfaces that have been thoroughly cleaned and degreased.

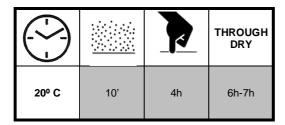
### MIXING RATIO AND APPLICATION METHOD

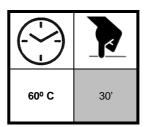
SINT 740-G : Thinner MV	A + C	S	Ø	(i) bar		) <sub>1</sub> ) <sub>1</sub> )
<b>▶1</b> Aerographic	100:30-40 volume	20"-23" F/4 20°C	1,3-1,5	2-3	2	10' 20°C



# **SINT 740-G**

#### **DRYING TIMES**





 Maximum physical-chemical resistance is obtained after drying at room temperature for 15 days or 7 days when oven dried.

#### REMARKS

Recommended to be used in ventilated spray booth at 20°C.

### **EQUIPMENT CLEANING**

Use a cleaning thinner before the pot life has expired.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## SHELF LIFE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.