

SINT 780

DEFINITION

Brushable alkyd paint. High gloss, specially developed for application by brush and roller and intended for decoration.

- The mixing ratio of the Base/Binder is 20/80 in Weight.

PHYSICAL CHARACTERISTICS OF THE PAINT





Nature:	1K Alkyd
Appearance:	Glossy (Gloss: >90% at 60°, >80% at 20°)
Specific weight:	0,9-1,1 kg/l at 20°C
Solid content:	46-53 % Weight
Solids by volume (binder):	48 ± 2 %
Solids by volume (ready to use):	45 ± 2 %
VOC ready to use:	< 500 g/l - 2004/42/EC - IIA(i)(500)
Dry film thickness:	30-40 microns (2 coats)
Theoretical yield:	12-16 m ² /l

SUBSTRATE AND PREPARATION

New substrates: Apply over any cleaned, sanded and dust free surface. On wood surface is recommended to apply a previous coat in order to eliminate the porousness.




Old paints: Sand and degrease (Orbit P360/P400)

MIXING RATIO AND APPLICATION METHOD

SINT 780				
Thinner MV	100:5 volume	60"-70" F/4 20°C	2 coats	24 h

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DRYING TIMES

			THROUGH DRY
20°C	15'	4-4,5h	24h

- *Oven drying is not recommended.*
- *Maximum physical-chemical resistance is obtained after 15 days.*

REMARKS

It is recommended to be used in ventilated areas.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

SHELF LIFE

In unopened original packaging, one year from manufacturing date.