



DB-160 COLOR BLEND

G17

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BLENDING ADDITIVE

DEFINITION

DICROM DB-160 Color Blend is a transparent and ready to use additive to make the blending of the Dicrom Basecoat easier.

Blending is very important and it takes a fundamental role in obtaining a high quality repair without differences of colour.

DICROM DB-160 Color Blend helps blending partial repairs that represent most of the work in a Refinish workshop.







The product does not comply with Directive 2004/42/EC, Annex II B, so it shall only be applied to coatings not included in such directive or in installations which comply with Directive 1999/13/EC.

PHYSICAL CHARACTERISTICS

Colour:	Colourless
Specific weight:	0,94 kg/l at 20°C
Product voc:	807 g/l

APPLICATION METHOD

1. Apply DICROM basecoat in the repair area according to the TDS E44 DICROM.
2. Apply **DICROM DB-160 Color Blend** around the areas to be repainted covering complete panels.
3. While **DICROM DB-160 Color Blend** is wet DICROM basecoat must be applied reducing the air pressure. The colour should be blended gradually away from the repair area, always within the **DICROM DB-160 Color Blend** area.

	 mm	 bar	 cm	
	1,2 - 1,3	1,5	25-35	1-2
 HVLP	1,2 - 1,3	1,5		

DRYING TIMES

See the instructions for drying times in the DICROM technical data sheet.

REMARKS

It is recommended to use two spray guns, the first for DICROM basecoat and the other one for DICROM DB-160 Color Blend.

There is the possibility to mix the solvent based DICROM with DICROM DB-160 Color Blend, ratio 1:1. With this mixture the blending can be done on smaller repairs.

Do not use at temperatures lower than +15° C.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

One year in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.