

# PRIMAPUR 9141

## 2K Sealer

### PRODUCTS

Primer	<b>PRIMAPUR 9141</b>	
Hardener	<b>E-9006 fast</b>	4:1
	<b>E-9005 standard</b>	4:1
	<b>E-9003 slow</b>	4:1
Thinner	<b>PU74 standard</b>	0-25%
	<b>PU74L slow</b>	0-25%

### DESCRIPTION AND PROPERTIES

- Low film thickness.
- Sealer for recoating OEM paints that do not need to be sanded.
- Specially designed to be applied on wet/wet applications.

### CHARACTERISTICS OF PRIMAPUR 9141

<b>Appearance</b>	Smooth	
<b>Gloss</b>	Matt	
<b>Specific weight</b>	1,2 kg/l at 20°C	
<b>Solid content</b>	54-58 % (weight)	39-44 % (volume)
<b>Solid content ready to use without dilution</b>	51-55 %(weight)	37-42 % (volume)
<b>VOC ready to use (10% dilution)</b>	< 540g/l -2004/42/EC - IIA(j)(540)	
<b>Dry film thickness</b>	15-35 microns (1 coat)	
<b>Theoretical yield 1 µm per litre of Primapur</b>	390-440 m²/l	
<b>Theoretical yield 1 µm per litre of mixing without dilution</b>	370-420 m²/l	

### SUBSTRATE AND SURFACE PREPARATION



	<b>CLEANING</b>	<b>SANDING (OPTIONAL)</b>	<b>FINAL CLEANING</b>
Old paints	DA93	P360/400	DA93

For other kind of substrates consult the Technical Service (SAT).





## APPLICATION

	SMALL SURFACE		LARGE SURFACE	
T(°C)	Hardener	Thinner	Hardener	Thinner
18-25	E-9005	PU74/PU74L	E-9003/E-9005	PU74L
>25	E-9003	PU74L	E-9003	PU74L

	Mixing ratio Hardener ( in volume )	4:1
	Electrostatic application ( in volume )	---

	Application	% thinner (Vol.)	Viscosity - 20°C (Ford Cup 4)	Pressure (BAR)	Product Pressure (BAR)	Nozzle (mm)	Num. of Coats x µm dry
	Gravity feed spray gun	10%	28"-32"	2	---	1,3-1,4	1x20
	Pot life	4h					

## DRYING

 TEMPERATURE 20°C			
E-9003	13'	18'	20' - 24h
E-9005	7'	14'	20' - 24h
E-9006	6'	11'	15' - 24h

The product develops its maximum properties after 15 days of air drying (ambient temperature 18-22°C) or after less time in higher temperatures.

## SAFETY

- Follow instructions of product label.
- For more information check the Safety Data Sheet.
- Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

- Store the product in a ventilated place far from direct exposure to sunlight.
- Keep between +5°C and +30°C.

## GUARANTEE

- One year in unopened original packaging.

*For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.*