



AIRCOLOR 1K CLEAR COAT

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CLEAR COAT 1K

DEFINITION

AIRCOLOR 1K CLEAR COAT is a fast drying, high gloss, U.V.-resistant clear coat, applicable for all standard base coats. Easy to polish, very good flow, ideally suited for Spot Repair's. It can be applied either for spot repairs or can be used for refinishing complete parts.

AIRCOLOR 1K CLEAR COAT has a transversal nozzle allows the direction of application to be adjusted by the output nozzle (horizontal/vertical).

PHYSICAL CHARACTERISTICS

Nature:	Thermoplastic acrylic resin
Propellant:	DME
Colour:	Transparent
Specific weight:	0,8 kg/l a 20°C
Shine (60°C):	>80%
Yield:	2 m ² /spray
Dry film thickness:	15-20 µ/coat (2 coats)
Resistance of the container to heat:	< 50 °C
Resistance of paint to heat:	150°C
VOC:	661 g/l

Application 2004/42/EC - IIB (e)(840)

SURFACE PREPARATION

30 minutes flash off is required between the basecoat and **AIRCOLOR 1K CLEAR COAT** application. Not suitable for recoating water-based paints.

APPLICATION

Nozzle kind: Transversal White /Yellow	2'	20-25 cm	2-3 coats 50 µ	2-3'

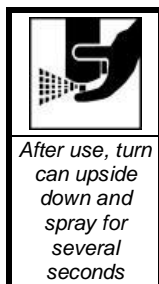
DRYING TIMES

20°C	5'-10'	10'-20'	24h	24h
60°C	-	-	40'	40'

REMARKS

Shake the aerosol before use for 2 minutes after hearing the sound of steel mixing balls.
Protect the areas that do not need to be painted.
Drying time depends on temperature, humidity as well as the film thickness applied.

EQUIPMENT CLEANING



SAFETY

Follow instructions on the product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

SHELF LIFE

One year in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.