

DEFINITION

This putty is the ideal product to work at low temperatures thanks to its fast curing. Its creaminess allows an easy application and with its fine texture permits a high quality finish. It also offers excellent sanding properties as well as a high adhesion performance.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester
Colour:	Beige
Specific weight:	1,20 kg/l at 20°C
VOC:	12 g/l Mixing Application

AUXILIARY PRODUCTS

Hardener PBO

SUITABLE SURFACES

It may be applied on steel, aluminium, galvanised and polyester surfaces. When maximum protection is required apply on epoxy primer. Do not apply on thermoplastic finishes and Wash Primers.

SURFACE PREPARATION

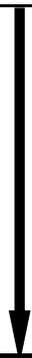
- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel	Aluminium	Galvanised	Polyester UP-GFK
	P80	√	√	√	√
	P150	√	√	√	√
	DA93	√	√	√	√

1 – APPLICATION

	 WEIGHT		
10°C	100:2-3	6'	25'
20°C		4'	15'
30°C		2'	8'

2 – SANDING

				
		ORBIT		
TIME				
5 min				
DISTANCE				
80 cm				
MAX. T				
80°C				
				
INITIAL		7 - 5 mm	P120/150	P100
				P180
FINAL		5 - 3 mm	P220	P240

REMARKS

Do not add more hardener than specified. Mix thoroughly.
It must be isolated before applying finish coating.
Polyester putties will not harden at temperatures under +5°C.

EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

One year in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.