



# MULTY SEAL

## D30

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### 2K SEALER

#### DEFINITION

2K Acrylic premium quality Sealer for car refinsh. Specially formulated for wet on wet application. Excellent for new parts as well as to establish a uniform ground coat over repair areas before applying color. It can be also used as a surfacer on previously sanded surfaces. It can be applied over unsanded e-coat as well as an OEM finish.

Compatible with most basecoat and single stage systems in the market, it has an excellent leveling and gloss hold out properties.

Available in black, grey & white, these colors can be intermixed at established GreyCrom shade ratios to create a wide variety of color for optimum topcoat coverage. Also included on iCrom software.

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Acrylic	
<b>Colour</b>	Grey, Black & White	
<b>Specific weight:</b>	1,2 kg/l (20°C)	
<b>Dry film thickness:</b>	15-35 microns (1 coat)	
<b>VOC:</b>	510 g/l	Mixing application without thinner (100:25:0 vol)
	539 g/l	Mixing application with thinner (100:25:10 vol)
	585 g/l	Mixing application with thinner (100:25:25 vol)

#### AUXILIARY PRODUCTS

Hardener:  
P4000 Hardener slow  
P5000 Hardener standard  
P6000 Hardener fast

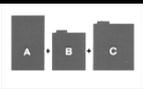
Thinner:  
S324 Slow thinner 2k  
S322 Standard thinner 2k

T° (°C)	Hardener + thinner	
	< 18	P6000+S322
18 – 25	P5000+S322/S324	P5000/P4000+S324
> 25	P4000+S324	P4000+S324

## SURFACE PREPARATION

PROCESS		Paint OEM
	P400-P500 or Robrite	OPTIONAL
	DA93	✓

## MIXING RATIO

MULTY SEAL				
P4000	100:25:10-25 Volume	4:1:10-25	32"-22" F/4 20°C	4h
P5000				4h
P6000				3h

## APPLICATION METHOD

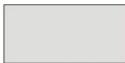
				
	mm	bar	cm	
	1,3 - 1,4	2-3	15-20	1
	1,3 - 1,4	2	10-15	1

## DRYING TIMES

20° C			
			
P4000	12'	17'	20' - 24h
P5000	7'	14'	20' - 24h
P6000	6'	11'	15' - 24h

When recoating after 24 hours, it is necessary to apply either a new coat of sealer or sand and degrease the surface with P400-P500 or Robrite grey.

## COLOUR TABLE

Grey Choice	Colours	Mixing ratio % weight		Recommended finishes
		Sealer White / Sealer Black	Sealer White / Sealer Grey / Sealer Black	
R1		100:0 (SW:SB)	100:0:0 (SW:SG:SB)	White Yellow Orange
R2		89:11 (SW:SB)	75:25:0 (SW:SG:SB)	Red
R3		55:45 (SW:SB)	10:90:0 (SW:SG:SB)	Green, blue and light grey Green, blue, red and grey metallic light Yellow, beige, metallic orange
R4		30:70 (SW:SB)	0:70:30 (SW:SG:SB)	Green, blue and dark grey Green, blue and metallic dark grey
R5		0:100 (SW:SB)	0:0:100 (SW:SG:SB)	Black Metallic black

## EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

One year in the unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.