



CRYSTAL GLAZE

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FINE FINISHING PUTTY

DEFINITION

CRYSTAL GLAZE is a two-component pourable putty used for final skimming polyester fillers or for direct application on minor imperfections in most vehicle substrates. It fills pinholes and scratches in one coat.

CRISTAL GLAZE is easy to apply, self-leveling and sands very quickly.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester		
Color:	Light green		
Specific weight:	8.33 lb/gal @ 68°F		
VOC:	0,03 lb/gal	Mixing Application	

AUXILIARY PRODUCTS




Hardener PBO

SUITABLE SURFACES




It can be applied on steel, aluminum or polyester surfaces.
When maximum protection is required apply on epoxy primer.
Do not apply on thermoplastic finishes and Wash Primers.

SURFACE PREPARATION




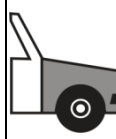

- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel	Aluminium	Polyester UP-GFK
	P80	✓	✓	✓
	P150	✓	✓	✓
	DA93	✓	✓	✓

1 – APPLICATION

	 WEIGHT		
50°F	100:2	9 min	30 min
68°F		5 min	20 min
90°F		3 min	15 min

2 – SANDING

				
	TIME	ORBIT		
	5 min			
	DISTANCE			
	32 inches			
	MAX. T			
	180°F			
INITIAL		0,28-0,20 inches	P180	P150
FINAL		0,20-0,12 inches		P240

REMARKS

Do not add more hardener than specified. Mix thoroughly.
Primer/sealer must be applied before topcoating.
Polyester putties will not harden at temperatures under +40°F.

EQUIPMENT CLEANING

Clean putty knives with a lacquer thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Store between +40°F and +90°F.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.