

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

REPOX HARDENER

Version
1.0

Revision Date:
15.12.2017

SDS Number:
H54934

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : REPOX HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy curing agent

Recommended restrictions on use : For use in industrial installations or professional treatment only.

1.3 Details of the supplier of the safety data sheet

Company : Roberlo s.a.
Ctra. Nacional II, Km. 706,5
17457 Riudellots de la Selva
Spain

Telephone : +34972478060

Telefax : +34972477394

E-mail address of person responsible for the SDS : msds@roberlo.com

1.4 Emergency telephone number

+34 972 478060 (8:00-12:45 / 14:15-17:30 h) ROBERLO (Spain) (GMT + 1:00)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3 H226: Flammable liquid and vapour.

Acute toxicity, Category 4 H332: Harmful if inhaled.

Acute toxicity, Category 4 H312: Harmful in contact with skin.

Skin irritation, Category 2 H315: Causes skin irritation.

Serious eye damage, Category 1 H318: Causes serious eye damage.

Specific target organ toxicity - single exposure, Category 3, Respiratory system H335: May cause respiratory irritation.

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Specific target organ toxicity - repeated exposure, Category 2

H373: May cause damage to organs through prolonged or repeated exposure.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :
H226 Flammable liquid and vapour.
H312 + H332 Harmful in contact with skin or if inhaled.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements :
Prevention:
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P260 Do not breathe vapours.
P260 Do not breathe spray.
Response:
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:

xylene (mixture of isomers)
butan-1-ol

Additional Labelling

EUH208 Contains Ethylenediamine. May produce an allergic reaction.

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2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
xylene (mixture of isomers)	1330-20-7 215-535-7 601-022-00-9 01-2119488216-32	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 50 - < 70
ethylbenzene	100-41-4 202-849-4 601-023-00-4 01-2119489370-35	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 1 - < 10
butan-1-ol	71-36-3 200-751-6 603-004-00-6 01-2119484630-38	Flam. Liq. 3; H226 Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336 STOT SE 3; H335	>= 3 - < 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2 202-013-9 603-069-00-0	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 3 - < 5
Ethylenediamine	107-15-3 203-468-6 612-006-00-6	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Resp. Sens. 1; H334 Skin Sens. 1; H317	>= 0.1 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.

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- | | | |
|-------------------------|---|--|
| If inhaled | : | Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion.
If symptoms persist, call a physician. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water. |
| In case of eye contact | : | Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person. |

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : No special environmental precautions required.

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For contact information in case of emergency, see section 1. For information on safe handling, see section 7. For exposure controls and personal protection measures, see section 8. For subsequent waste disposal, follow the recommendations in section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
No special handling advice required.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place.

Advice on common storage : No special restrictions on storage with other products.

Storage period : 12 Months

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : For the use of this product do not exist particular recommendations apart from that already indicated.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
xylene (mixture of isomers)	1330-20-7	TWA	50 ppm 220 mg/m ³	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 441 mg/m ³	GB EH40

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Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 221 mg/m3	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m3	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
ethylbenzene	100-41-4	TWA	100 ppm 442 mg/m3	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	200 ppm 884 mg/m3	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	100 ppm 441 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	125 ppm 552 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
butan-1-ol	71-36-3	STEL	50 ppm 154 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
xylene	Workers	Inhalation	Long-term systemic effects	77 mg/m3
ethylbenzene	Workers	Inhalation	Long-term systemic effects	77 mg/m3
butan-1-ol	Workers	Inhalation	Long-term local effects	310 mg/m3

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses

Skin and body protection : Protective suit

Respiratory protection : No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

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Colour	:	colourless
Odour	:	characteristic
pH	:	Not applicable
Melting point/range	:	not determined
Flash point	:	26 °C Method: ISO 1523, closed cup Setaflash
Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower flammability limit	:	not determined
Vapour pressure	:	not determined
Density	:	0.92 g/cm ³ (20 °C) Method: ISO 2811-1
Solubility(ies) Water solubility	:	immiscible
Viscosity Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Stable under recommended storage conditions.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Vapours may form explosive mixture with air.
No decomposition if used as directed.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Oxidizing agents
Strong acids and strong bases

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10.6 Hazardous decomposition products

Carbon monoxide

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: 13.1 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: 1,423 mg/kg
Method: Calculation method

Components:

xylene (mixture of isomers):

Acute oral toxicity : LD50 Oral (Rat): 4,300 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 22.08 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg
Method: Converted acute toxicity point estimate

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 17.4 mg/l
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): 15,400 mg/kg
Method: OECD Test Guideline 402

butan-1-ol:

Acute oral toxicity : LD50 Oral (Rat): 790 mg/kg

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Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 24.6 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): 3,430 mg/kg
Method: OECD Test Guideline 402

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : Acute toxicity estimate: 500 mg/kg
Method: Converted acute toxicity point estimate

Ethylenediamine:

Acute oral toxicity : Acute toxicity estimate: 500 mg/kg
Method: Converted acute toxicity point estimate

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg
Method: Converted acute toxicity point estimate

Skin corrosion/irritation

Product:

Result: Skin irritation

Serious eye damage/eye irritation

Product:

Remarks: Causes serious eye damage.

Respiratory or skin sensitisation

Product:

Remarks: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

Germ cell mutagenicity-
Assessment : Based on available data, the classification criteria are not met.

Carcinogenicity

Product:

Carcinogenicity -
Assessment : Based on available data, the classification criteria are not met.

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Reproductive toxicity

Product:

Reproductive toxicity - Assessment : Based on available data, the classification criteria are not met.

STOT - single exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Product:

Exposure routes: Inhalation

Assessment: The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 1.

Aspiration toxicity

Product:

Based on available data, the classification criteria are not met.

Further information

Product:

Remarks: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

xylene (mixture of isomers):

Toxicity to fish : LC50 (Fish): 14 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 16 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Algae): > 10 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

ethylbenzene:

Toxicity to fish : LC50 (Fish): 12 mg/l

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Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1.8 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Algae): 33 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

butan-1-ol:

Toxicity to fish : LC50 (Fish): 1,376 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1,328 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Algae): 500 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Offer surplus and non-recyclable solutions to a licensed

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disposal company.

Contaminated packaging : Empty remaining contents.
Empty containers should be taken to an approved waste
handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number

IMDG : UN 1263

14.2 UN proper shipping name

ADR : PAINT RELATED MATERIAL

IMDG : PAINT RELATED MATERIAL

14.3 Transport hazard class(es)

ADR : 3

IMDG : 3

14.4 Packing group

ADR

Packing group : III

Classification Code : F1

Hazard Identification Number : 30

Labels : 3

IMDG

Packing group : III

Labels : 3

EmS Code : F-E, S-E

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

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P5c	FLAMMABLE LIQUIDS	Quantity 1 5,000 t	Quantity 2 50,000 t
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Other regulations:

The product is classified and labelled in accordance with EC directives or respective national laws.

15.2 Chemical safety assessment

The supplier has not carried out evaluation of chemical safety.

SECTION 16: Other information

Full text of H-Statements

H225	: Highly flammable liquid and vapour.
H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H334	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H373	: May cause damage to organs through prolonged or repeated exposure.
H373	: May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Chronic aquatic toxicity
Asp. Tox.	: Aspiration hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Resp. Sens.	: Respiratory sensitisation
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
2000/39/EC / TWA	: Limit Value - eight hours

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2000/39/EC / STEL : Short term exposure limit
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 3	H226
Acute Tox. 4	H332
Acute Tox. 4	H312
Skin Irrit. 2	H315
Eye Dam. 1	H318
STOT SE 3	H335
STOT RE 2	H373

Classification procedure:

On basis of test data.
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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